



TECHNICAL DATA

Accutom-100

| | | Accutom-100 |
|--------------------------|--|---|
| Capacity | Height x Length | 50 x 130 mm (2" x 5.1") |
| | Cutting length | 40 mm / 195 mm (1.6" / 7.7") for 25 mm diameter |
| Cut-off wheel | Diameter | 75 mm (3") - 150 mm (6") |
| | Arbor diameter | 12.7 mm (0.5") |
| Grinding capacity | Height x Length | 95 x 95 mm (3.7" x 3.7") |
| Cup wheel | Diameter | 100 mm (4") - 150 mm (6") dia. |
| | Arbor diameter | 12.7 mm (0.5") |
| Motor | Rotational speed | 300 - 5000 rpm, adjustable in steps of 50 rpm |
| | Cutting feed speed | Feed speed: 0.005 - 3 mm/s, adjustable in steps of 0.005 mm/s |
| | Grinding feed speed | Feed speed: 0.5 - 7.5 mm/s, adjustable in steps of 0.1 mm/s |
| | Positioning speed | Y = 13 mm/s |
| | Positioning length | Y direction: 110 mm (precision 0.1 mm) |
| Specimen holder arm | X-movement | Yes |
| | Rotation | Yes |
| | Oscillation | Yes |
| | Automatic rotation of specimen holder (before cutting) | Yes |
| | Positioning speed | X = 10 mm/s. Positioning range X direction: 60 |
| | Positioning length | X direction: 60 mm (precision 0.005 mm) |
| Software and electronics | Controls | Touch pad, Turn/push knob |
| | Display | LCD, TFT-colour, 320 x 240 dots with LED back light |
| Safety standards | | See the Declaration of Conformity |
| REACH | | For information about REACH, contact your local Struers office. |
| Operating environment | Surrounding temperature | 5 - 40 °C (41 - 104 °F) |
| | Humidity | < 85 % RH non-condensing |





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| Power supply | Voltage/frequency | 200 - 240 V / 50 - 60 Hz |
| | Power inlet | 1-phase (N+L1+PE) or 2-phase (L1+L2+PE) |
| | | The electrical installation must comply with Installation Category II |
| | Power S1 | 1080 W |
| | Power S3 | N/A |
| | Power, idle | 45 W |
| | Current, max. | 9.1 A |
| Cooling system | Built-in | 4.75 L (1¼ gallon), 1.6 L/min. (0.4 gallon/min) |
| Exhaust | Recommended capacity | 30 m³/h (1060 ft³/h) |
| Advanced features | X-table, automatic | No |
| | X-stand, manual | No |
| | Rotary stand | No |
| Safety Circuit | Guard safety switch system | PL d, Category 3 |
| Categories/Performance Level | | Stop category 0 |
| | Guard lock | PL b, Category 3 |
| | | Stop category 0 |
| | Hold-to-run function | PL d, Category 3 |
| | | Stop category 0 |
| | Emergency stop | PL c, Category 1 |
| | | Stop category 0 |
| | Unintended start of fluid system | PL b, Category 3 |
| | Speed monitoring - cut-off wheel/cup wheel consol movement | PL d, Category 3 |
| | | Stop category 0 |
| | Rotational speed of cut-off wheel/cup wheel monitoring | PL d, Category 3 |
| Residual Current Circuit Breaker (RCCB) | | N/A |
| Noise level | A-weighted sound emission pressure level at workstations | LpA = 67 dB(A) (measured value). Uncertainty K = 4 dB |
| /ibration level | Declared vibration emission | N/A |





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| Dimensions and weight | Width | 64.6 cm (25.4") |
| | Depth, with plug | 78 cm (30.7"), with plug |
| | Height, guard closed | 44 cm (17.3"), guard closed |
| | Height, guard open | 91 cm (35.8"), guard open |
| | Weight | 68 kg (150 lbs) |

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